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This drawing is proprietary t	to Zenhyr International I.I.C					REVISION	S		
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	Align t (drum	this edge with angl side of cut out edg	e gear c ge)	cut out ed	lge				
	Dril	l 3/16" pilot hole l 17/32 through hol o 5/8-11	e —	Ó					
	Dril	I 17/32 through hole	edge wit	th plate e	dge				
	Dril	l 17/32 through hol 5/8-11 Align this e	edge wit attery b	oxes)	1	ephyr Inte	ernat	tional LI	_C
	Drill Tap	I 17/32 through hole 5/8-11 Align this e (towards b	edge wit attery b	oxes)	1				
Tolerances .0= +/015 .00= +/010	Drill Tap Material: Paper	Align this e (towards b	edge wit attery b	oxes)	<b>Z</b>	5/8-11	Тарре	t <b>ional Ll</b> ed Hole Te	mplate
Tolerances .0= +/015 .00= +/010 .000= +/005	Drill Tap Material: Paper	Align this e (towards b DRAWN JB CHECKED	edge wit attery b	oxes)	1	5/8-11	Тарре		